CABARRUS COUNTY
MARLBORO LIGHTS KS REGULAR SP
BRAND CODE-0660 (USA)

EFFECTIVE DATE: 10/07/85

CIGARETTE SPECIFICATION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	84.0	MM
CIGARETTE CIRCUMFERENCE	:	24.80	MM
FILTER LENGTH	:	27.0	MM
TIPPING LENGTH	:	31.000	MM
PACK MOISTURE	:	12.50	% W/W
TOTAL R.T.D.	:	4.90	IN. H2O
DILUTION TARGET	:	20.0 +/- 5.0	%

TIPPING PAPER :
: 62MM X 3200M WHT TGL PPT GSR-156 12-827-E LASER PERF.
U & R W/ : 62MM X 3200M WHT TGL PPT EC-436 12-867-A LASER PERF.

TIPPING ADHESIVE :
: FINDLEY 344-384 61-430-A
: UPACO 6782-5 61-436-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):
MAX 80/S/3 : B-78097

GLUE PATCH SIZE : 8.5 X 20.0 MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	:	MARLBORO LIGHTS K.S. REGULAR SP	
FILLER CUTTING SIZE	:	30	CUTS PER INCH
ROD LENGTH	:	57.0	MM
ROD CIRCUMFERENCE	:	24.80	MM
ROD R.T.D.	:		IN. H2O

CIGARETTE PAPER :
: 27.25MM X 6500M KC/DEM 110-6/EC 751 10-021-A

INK :
: B & H OCHRE #60806 (MARK B/PROTOS) 60-902-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : TIPPING PAPER BASESHEET/PRESSURE DROP CHANGED FROM GSR-156/4.5 CM (12-827-E) TO EC-436/4.0 CM (12-867-A) ON A USE UP AND REPLACE BASIS. TIPPING/ADHESIVE WEIGHT INCREASED WITH 12-867-A ONLY. OK TO MIX.

PREPARED BY: S. M. HAYWOOD DATE: 9/27/85
APPROVED BY: J. Coulter
OPERATIONS SERVICES PREVIOUS: 9/04/85

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